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RBE117-12020-W20
Job Sheet 185121



Part No: RBE117-12020-W20

Job Qty: 4 pcs

Part Name: Pusher Main Gear Box Input Seal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-12020-W20 Rev. 0 IPP Rev. A 18.09.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	11/30/18		0.00	4.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		AP
120	QC 5	4 pcs	11/30/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		30
									9-89
130	Packaging 3-1 - Stock - B4B	4 pcs	11/30/18		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS
							Packaging 3 - 5 - B4B		28
							Packaging 3 - 6 - B4B		9-89

Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 - B4B
Packaging 3 - 11 - B4B
Packaging 3 - 12 - B4B
Packaging 3 - 13 - B4B
Packaging 3 - 14 - B4B
Packaging 3 - 15 - B4B
Packaging 3 - 16 - B4B
Packaging 3 - 17 - B4B
Packaging 3 - 18 - B4B
Packaging 3 - 19 - B4B
Packaging 3 - 20 - B4B
Packaging 3 - 21 - B4B
Packaging 3 - 22 - B4B
Packaging 3 - 23 - B4B
Packaging 3 - 24 - B4B
Packaging 3 - 25 - B4B
Packaging 3 - 26 - B4B
Packaging 3 - 27 - B4B
Packaging 3 - 28 - B4B
Packaging 3 - 29 - B4B
Packaging 3 - 30 - B4B
Packaging 3 - 31 - B4B
Packaging 3 - 32 - B4B
Packaging 3 - 33 - B4B
Packaging 3 - 34 - B4B
Packaging 3 - 35 - B4B
Packaging 3 - 36 - B4B

140 QC 21 - FG	4 pcs	11/30/18	0.00 0.00	QC 21 - FG - 21	DAG 21 FEB 08 2019 9-55
				QC 21 - FG - 70	

Part Op 110 - Small Fab-3 (Small Fab) 1-Assemble as per DWG.
 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)
 130 - Packaging3-1 (Identify as per dwg & Stock Location: _____ Bag and tag.
 140 - QC21 (QC21- Final Inspection - Work Order Release)

BA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE117-12020-W20-3	Cup	4 pcs (1 ea)	110-Small Fab - 1	S135288
RBE117-12020-W20-5	Installer Assembly	4 pcs (1 ea)	110-Small Fab - 1	S148989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RBE117-12020-W20-3	4	4	0
	RBE117-12020-W20-5	4	0	0



Container No: S152112



Part: RBE117-12020-W20

Job No: 185121

Serial No/Batch: S152112

Revision:

Inspector:

Exp Date:

Instructions:

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1/25/19 1:31 PM Dart.Hadley.Shannon

Date: 02/08/19



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Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/30/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	4 pcs		11/30/18	0.00	4.00	Small Fab-3		
120	QC	4 pcs		11/30/18	0.00	0.00	QC5		
130	Packaging	4 pcs		11/30/18	0.00	0.00	Packaging3-1		
140	QC21-FG	4 Ea		11/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG.
Descriptions: 130 - Bag and tag.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE117-12020-W20-3	Cup	4 Ea (1 ea)	90-Start up Operation	
RBE117-12020-W20-5	Installer Assembly	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE117-12020-W20-3	4	4	0
	RBE117-12020-W20-5	4	0	0

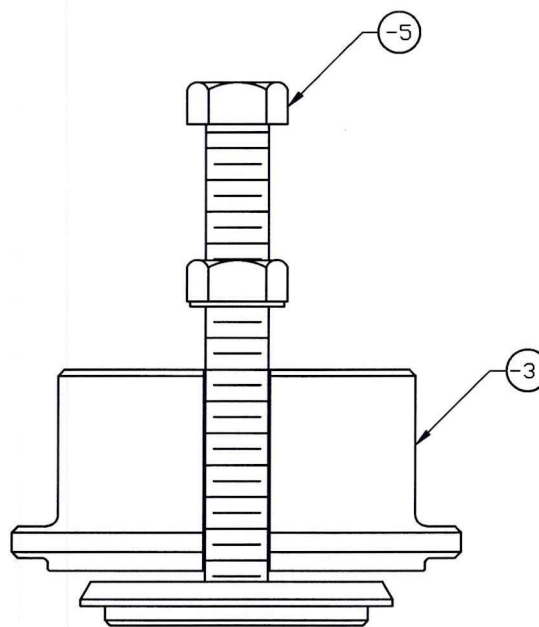
Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-3	1	CUP	4140 Q&T	Ø3 x 1-1/2	2
			-5	1	INSTALLER ASSEMBLY			3
			-7		INSTALLER	4140 Q&T	Ø2 x 7/16	4
		B/O	-9		HEX HEAD CAP SCREW FULL THREAD	STEEL	M10 x 1.25 x 80mm REID #ROC-2802-749	3
		B/O	-11		HEX NUT	STEEL	M10 x 1.25 REID #ROC-2804-703	3
			-5					

RED BARN MACHINE	
TITLE PUSHER MGB INPUT SEAL	
DWG NO. RBE117-12020-W20	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EC145
SCALE NTS	DATE 7-14-10
SHEET 1 of 4	